

FX SERIES

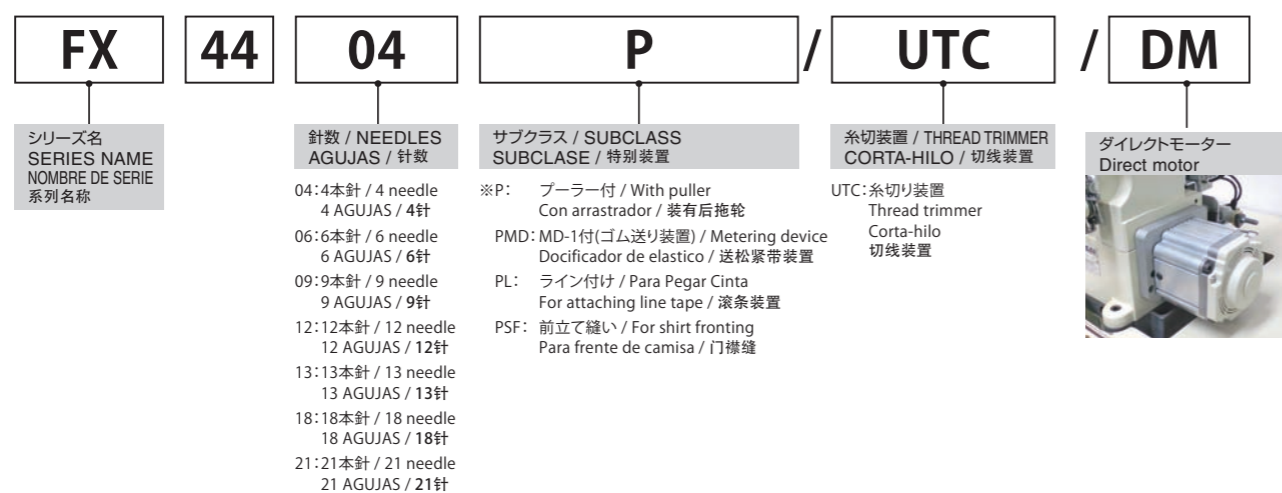
FXシリーズは、シリンダーベッド、4～21本針、ルーバー縦振りの高速二重環縫いマシンです。トレーニングウェア、パジャマ、トランクス、スウェットパンツなどのゴム付けからライン付けまで種々の用途に応用できます。ゴム張り装置、エア式開閉フォルダ、糸切り装置もサブモデル、オプションとしてご利用いただけます。またエア式糸切り装置は当社独自の設計による機構で、二つのシリンダーを用いており、確実に糸をカットし、糸残りも非常に短く生産性を大幅に向上させます。またシリンダーベッドの外径は420mmで、子供服などの丸ゴム付けも行えます。

FX series is a versatile multi-needle, cylinder bed, double chain stitch machine with vertical looper movement mechanism. It can be used for attaching elastic and line tape to sweat pants, pajamas, trunks and similar garments. Major features of this series are the wide range of available gauge size (4~21 needle), cylinder bed (420mm in circumference), elastic guide rollers and KANSAI SPECIAL's original rear puller mechanism. These features make this series popular for attaching pre-closed elastic. KANSAI SPECIAL's unique automatic thread cutter (UTC) increases productivity by trimming threads accurately and leaving less thread, which curtail the production cost.

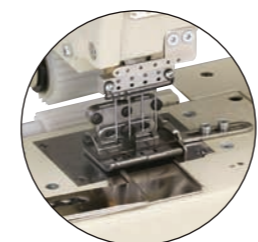
Multiaguja(4-21) cama cilíndrica alta velocidad doble cadenata. Con movimiento del garfio vertical, se puede usar para unir elástico y cinta, en ropa atlética, de dormir, expandidor de elástico, guía de aire para folder, y automático corta-hilos, también están disponibles en subclass y opciones. Kansai Special automático corta-hilos, aumenta la productividad, usando 2 cilindros de aire, cortando el hilo con exactitud, mientras mantiene el resto del hilo corto, circunferencia(420mm).

FX 系列是半筒式4针~21针，弯针纵向运动高速双重环缝纫机。各种服装的上松紧，滚条等。松紧张力器，气动开闭卷边器，自动切线等分型号，附属装置可供利用。独自设计的自动切线装置，确保切线和线残头很短。提高生产率。筒形外周长420mm，童装及上环状松紧变得很容易操作。

FXモデルシリーズ 表示方法



FX4404P FX4404PMD



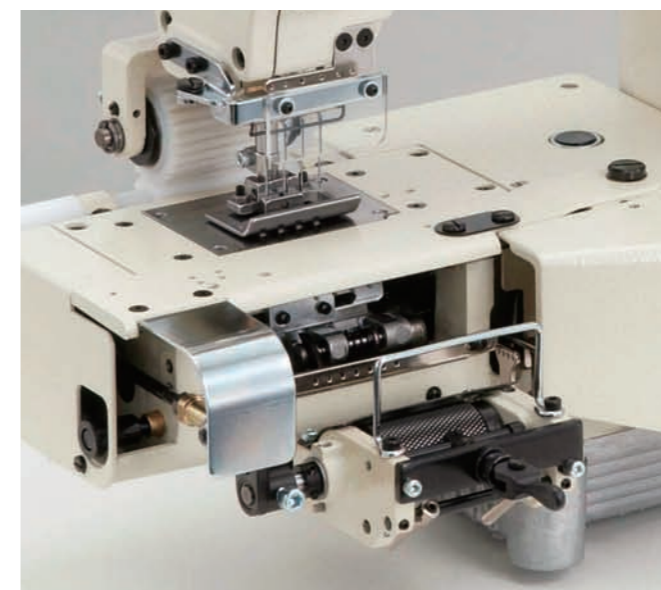
4本針二重環縫いシリンダーベッド、丸ゴム付け用マシン

4 needle, cylinder bed, double chain stitch machine for attaching pre-closed elastic.

Camá cilíndrica de 4 agujas, para pegar elástico en prendas pre-cosidas.

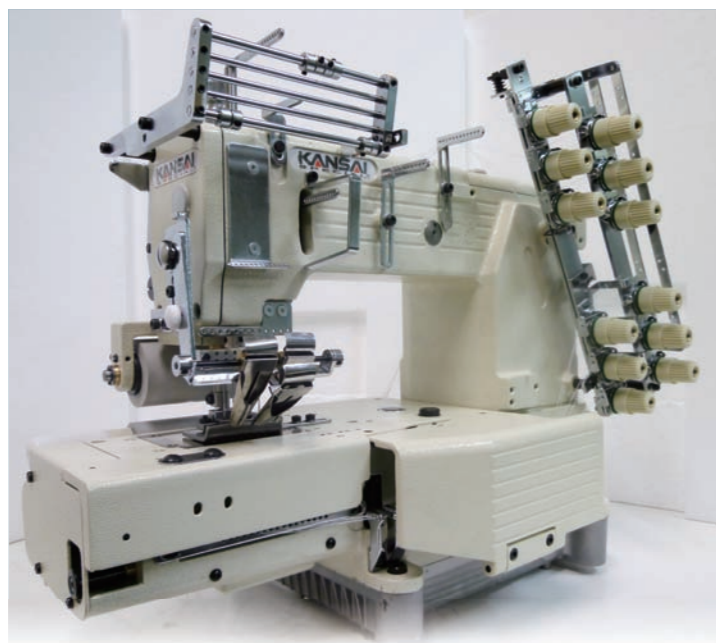
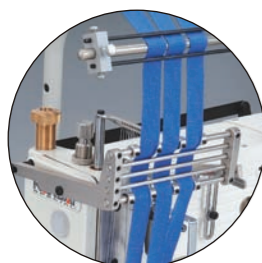
4 针两重环缝筒式缝纫机

FX4404PMD (with metering device)



MODEL	No. of Needle	No. of Thread	Needle Type		Gauge (Inch)	No. of Stitch (Stitch/Inch)	Diff. Feed Ratio	Presser Foot Lift (mm)	Needle Bar Stroke (mm)	Max. Speed (rpm)
			Organ (#)	Schmetz (Nm)						
FX4404P	4	8	DV×57 14	DV×57 90	1, 3/4, 1-1/8, 1-1/4, 1-1/2	7~17		8	34.5	4500
FX4406P	6	12	DV×57 14	DV×57 90	1/4	7~17		8	34.5	4500
FX4408P	8	16	DV×57 14	DV×57 90	1/4	7~17		8	34.5	4500
FX4409P	9	18	DV×57 14	DV×57 90	1/4	7~17		8	34.5	4000
FX4412P	12	24	DV×57 14	DV×57 90	1/4, 5mm, 3/16	7~17		8	34.5	4000
FX4404PMD	4	8	DV×57 14	DV×57 90	1, 3/4, 1-1/8, 1-1/4, 1-1/2	7~17		8	34.5	4500
FX4406PMD	6	12	DV×57 14	DV×57 90	1/4	7~17		8	34.5	4500
FX4409PMD	9	18	DV×57 14	DV×57 90	1/4	7~17		8	34.5	4000
FX4412PMD	12	24	DV×57 14	DV×57 90	3/16, 1/4, 5mm	7~17		8	34.5	4000

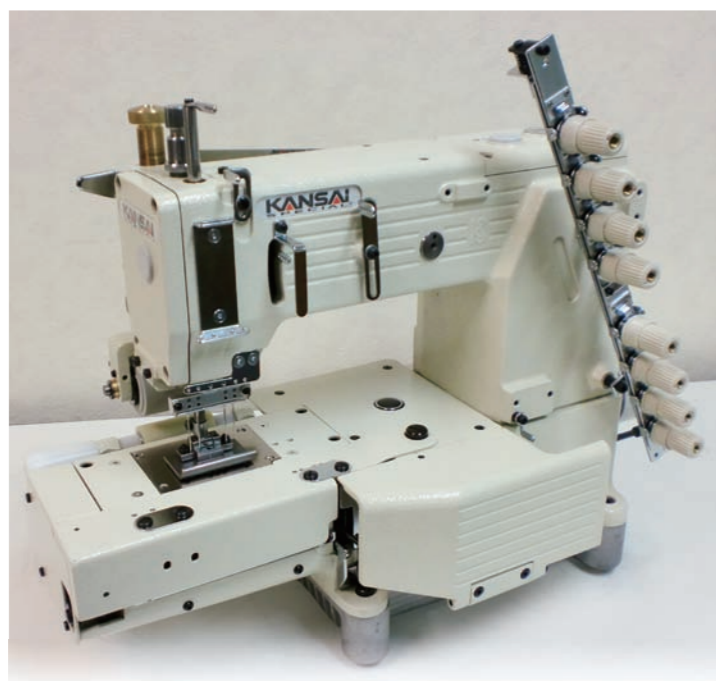
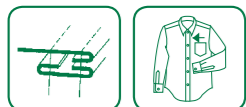
FX4406PL



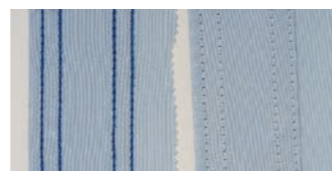
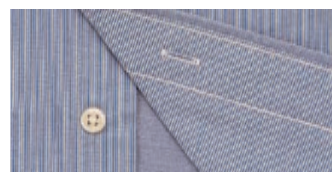
6本針二重環縫いシリンダーベッド、ラインテープ付け用マシン
 6 needle, cylinder bed, double chain stitch machine for attaching line tapes.
 6 agujas para pegar lineas de cinta.
 6 针两重环缝筒式、滚条带用缝纫机

MODEL	No. of Needle	No. of Thread	Needle Type		Gauge (Inch)	No. of Stitch (Stitch/Inch)	Diff. Feed Ratio	Presser Foot Lift (mm)	NeedleBar Stroke (mm)	Max. Speed (rpm)
			Organ (#)	Schmetz (Nm)						
FX4406PL	6	12	DV×57 14	DV×57 90	1/4, 1/3	7~17		8	34.5	4500
FX4408PL	8	16	DV×57 14	DV×57 90	1/4	7~17		8	34.5	4000
FX4412PL	12	24	DV×57 14	DV×57 90	1/4	7~17		8	34.5	4000

FX4404PSF

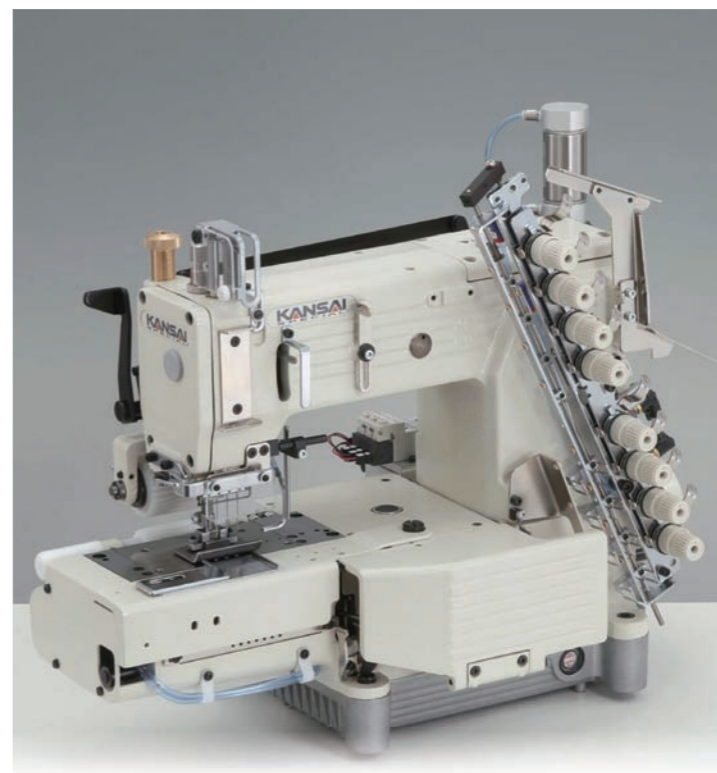
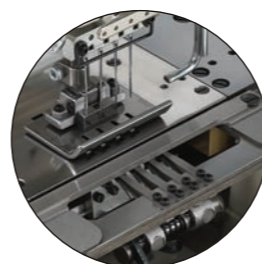
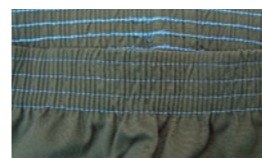


4本針シリンダーベッド、シャツの前立て用マシン
 4 needle, cylinder bed machine with smooth puller for shirt fronting.
 4 agujas, maquina de cama de cilindro con puller liso por camisa afrontar
 4 针两重环缝筒式、门襟用缝纫机
 (由于有前导式松紧带拉料装置, 适合缝衬衫的前身片)

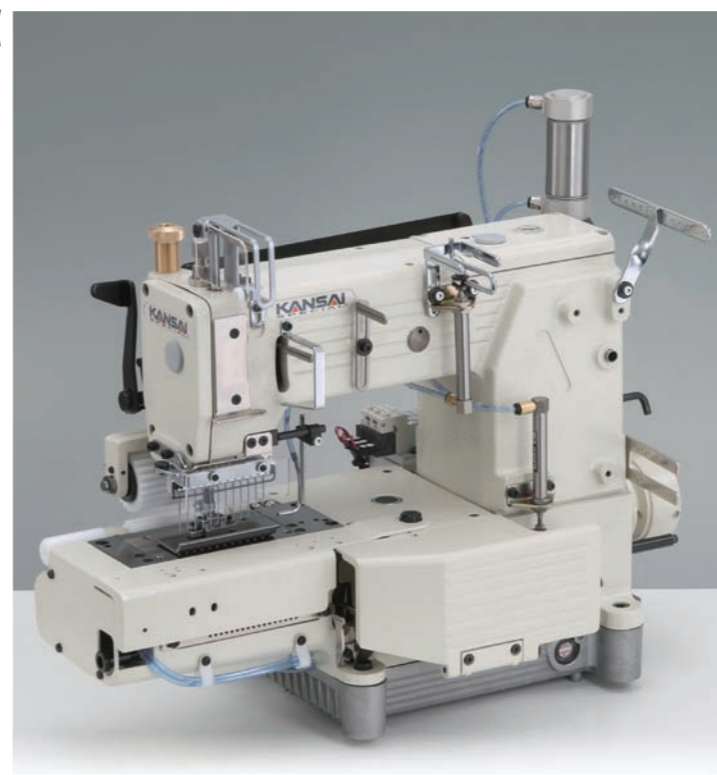
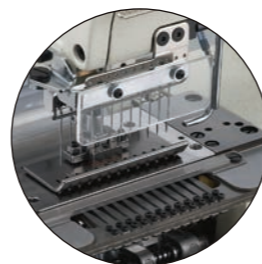


MODEL	No. of Needle	No. of Thread	Needle Type		Gauge (Inch)	No. of Stitch (Stitch/Inch)	Diff. Feed Ratio	Presser Foot Lift (mm)	NeedleBar Stroke (mm)	Max. Speed (rpm)
			Organ (#)	Schmetz (Nm)						
FX4404PSF	4	8	DV×57 14	DV×57 90	1/4-3/4-1/4 1/4-1-1/4	7~17		8	34.5	4500

FX4404P-UTC



FX4412P-UTC



MODEL	No. of Needle	No. of Thread	Needle Type		Gauge (Inch)	No. of Stitch (Stitch/Inch)	Diff. Feed Ratio	Presser Foot Lift (mm)	NeedleBar Stroke (mm)	Max. Speed (rpm)
			Organ (#)	Schmetz (Nm)						
FX4404PUTC	4	8	DV×57 14	DV×57 90	1, 3/4, 1-1/8, 1-1/4, 1-1/2	7~17		8	34.5	4500
FX4406PUTC	6	12	DV×57 14	DV×57 90	1/4	7~17		8	34.5	4500
FX4409PUTC	9	18	DV×57 14	DV×57 90	1/4	7~17		8	34.5	4000
FX4412PUTC	12	24	DV×57 14	DV×57 90	1/4, 5mm, 3/16	7~17		8	34.5	4000

4本針二重環縫いシリンダー丸ゴム付け用自動糸切り装置付マシン
 4 needle, cylinder bed, double chain stitch machine for attaching pre-closed elastic, with pneumatic thread trimmer.

Cama cilindrica de 4 agujas, para pegar elastico en prendas precosidas, corta hilo automaticamente

4 针双重环缝, 筒式带自动剪线缝纫机



RT-1

12本針二重環縫いシリンダー丸ゴム付け用自動糸切り装置付マシン
 12 needle, cylinder bed, double chain stitch machine for attaching pre-closed elastic with pneumatic thread trimmer.









Cama cilindrica de 12 agujas para pegar elastico en prendas precosidas, corta hilo automaticamente.

12 针双重环缝, 筒式带自动剪线缝纫机



RT-1

OTHER | TECHNICAL DATA 仕様明細

MODEL	No. of Needle 	No. of Thread 	Needle Type		Gauge (Inch) 	No. of Stitch (Stitch/Inch) 	Diff. Feed Ratio 	Presser Foot Lift (mm) 	Needle Bar Stroke (mm) 	Max. Speed (rpm) 
			Organ (#)	Schmetz (Nm)						
FX4411P	4	8	DV×57 14	DV×57 90	1/8-1/8-1/8-1/8 -1/4-1/4-1/8-1/8-1/8	7~17		8	34.5	4500
FX4413P	13	24	DV×57 14	DV×57 90	1/4-1/8-1/8-1- 1/4-1/4-1/8-1- 1/8-1/4-1/4- 1/8-1/8-1/4-	7~17		8	34.5	4000
FX4421P	21	24	DV×57 14	DV×57 90	1/8	7~17		8	34.5	4000

Gauge


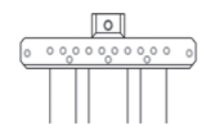
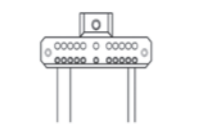
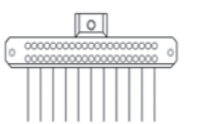
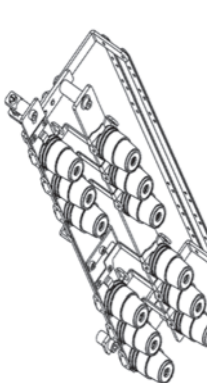
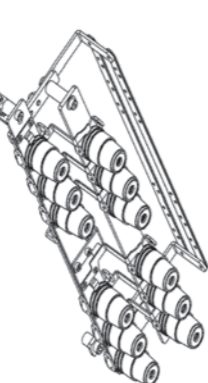
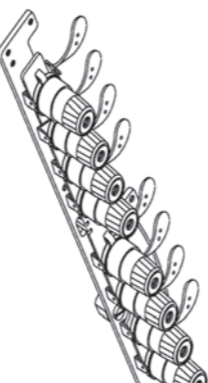

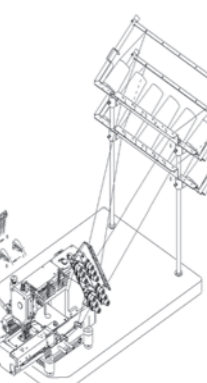

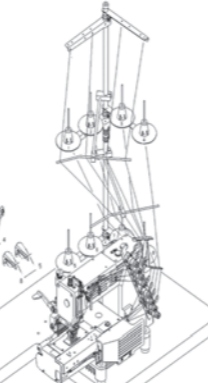
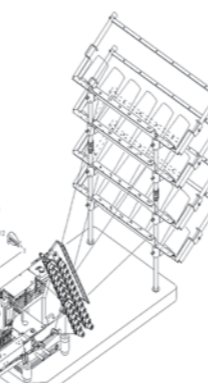
■ F X ミシン特殊ゲージ表

Special gauge description for Multi gauge machine

Descripcion de tamaño de aguja especial para Multi agujas

Descricao de bitola especial para maquina Multi agulhas

多针缝切机特殊针距表

MODEL	FX4418P	FX4413P	FX4411P	FX4421P/PE ※
ゲージ Gauge Calibre 针位				
	1/8-1/8-1/8-1/8-1/4-1/8-1/8-1/8-1/4- -1/8-1/8-1/8-1/8-1/4-1/8-1/8-1/8"	1/4-1/8-1/8-1/4-1/4-1/8- 1/8-1/4-1/4-1/8-1/8-1/4"	1/8-1/8-1/8-1/8-1/4- 1/4-1/8-1/8-1/8-1/8"	1/8"
糸調子セット Thread tension set Unidad de tension de hilo				
	6X6	6X6	4X4	12X12
テーブルセット図外観 Overview Perspectiva 概要				
プラー / Puller Arrastrador / 后拖轮	Gear	Gear	Gear	Gear/ Rubber

※ : Model -PE : Rubber Puller